| Work Order pril 26, 2010 2: | r ID 58161 50:11 PM | | | | | | | | () | Page 1 | |
|-------------------------------|--|---|----------------------|--------------------------|--------------|--------------|---------------|----------------|------------------|----------------|--|
| tem ID: I | D3595-063-450 | | Accept | | | | s s | Setup Sta | 1 18811181 | | |
| | RUBBER CUSHION 26/04/2010 Start Qty: 04/05/2010 Req'd Qty: | | | Cust Item 1 Customer: | D: | | · | Sto | PP | | |
| | Process Plan: | Date: | Tooling: SPC (Y/N): | | ate: | | R | tun Sta Sto | | | |
| equence ID/ Vork Center ID | Operation Description | | Set Up/ Run Hours | Draw Number | Draw Rev. | Plan Code | Accept Qty | Reject Qty | Reject Number | Insp. Stamp | |
| Draw Nbr | Revision Nbr | | 10 | | | | | | | <u>-</u> | |
| D3595 | Rev A | | | | | | | | | | |
| 00 | | emo | 0.00 | ٨ | \ | | Bio | o- 4- 7 | 7 | | |
| LOW CNC Waterjet | | Cut as per Dwg D3595 Dwg burr if necessary | Rev:Prog Rev:_ | □2- | | | | | S | 3 | |
| | QC2- Inspect p | arts off machine FAI/FAIB | 0.00 | | | | R | > 10-4- | דה | | |
| Cuality Control | М | emo | 0.00 | | | | | | -v + | | |
| | | | | | | | 1_ | D | | ٠ | |

120

QC8- Inspect parts - second check

0.00

Quality Control

Memo

| Dart Ae | rospace L | .td | | | | | ~ ** |
|---------|-----------|---|------------------|------|-----|-------------------------------------|--------------------------|
| W/O: | | WORK OF | RDER CHANGES | | | | |
| DATE | STEP | PROCEDURE CHANGE | Ву | Date | Qty | Approval Chief Eng / Prod Mgr | Approval QC Inspector |
| | | | | | | | |
| | | | | | | | |
| Part No | | PAR #: Fault Category: olution: Disposition: | | | | | |
| NOD | | | N-CONFORMANCE (N | | | Date: | |

| NCR: | | W | ORK ORE | DER NON-CONFORMANC | E (NCR) | | | |
|-----------|--|-------------------|--|-----------------------------|---------------------------|-----------|----------|--------------------------|
| DATE STEP | | Description of NC | | Corrective Action Section B | | | Approval | Approval QC Inspector |
| | | Section A | Initial Action Description Sign & Chief Eng Date | | Verification Section C | Chief Eng | | |
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Work Order ID 58161

April 26, 2010 2:50:11 PM



Page 2

Item ID:

D3595-063-450

Accept

Setup Start

Stop



Revision ID:

Item Name: **RUBBER CUSHION**

Start Date: Start Qty: 25.00 26/04/2010 **Required Date: 04/05/2010**

Req'd Qty: 25.00

Memo



Cust Item ID: Customer:

Date:

Reference:

| A | nn | ro | va | ıls: |
|---|----|----|----|------|

Process Plan:

QC:

Date: _____ Date:

Tooling:

SPC (Y/N):

Date:

Run

Start Stop



Sequence ID/

Work Center 1D

130

Packaging Packaging

Operation Description

Identify as per dwg & Stock Location: X - + US

0.00

Set Up/ **Run Hours**

0.00

Draw Number

Draw Plan Rev. Code

Accept Qty

3 1600

Reject Qty

Reject Number

Insp. Stamp

140

QC

Quality Control

QC21- Final Inspection - Work Order Release

0.00

Memo

0.00

| Dart Ae | rospace I | _td | į | | | | | | | | €7 |
|---------|-----------|-------------------|---------------------|----------------------|---------------|--------------|-------------|--|-------------------------------|------------------------|-------------|
| W/O: | | | 1 | WO | RK ORDER CH | IANGES | | | | | |
| DATE | STEP | P | PROCEDURE CHANGE | | | Ву | Date | Qty | Approval Chief Eng / Prod Mgr | Approva QC Inspecto | |
| | | | I | | | | | | | | |
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| Part No |): | PAR #: | ı | Fault Categ | jory: | NC | R: Yes | s No DQ | A: | Date: _ | |
| | | solution: | | | | | | | | | |
| NCR: | | | WC | ORK ORDE | R NON-CONF | ORMANC | E (NC | R) | | | |
| DATE | 0750 | Description of NC | Corrective Action S | | Section B | Verification | | A ==================================== | Approval | | |
| DATE | STEP | Section A | · [| Initial Chief Eng | Action Descri | ption | Sign Dat | & Sect | ion C | Approval Chief Eng | QC Inspecto |
| | | | | | | | | | | | |
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| | | | | | | . 47-184-1-1 | | ' | | | |
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Page 1

Work Order ID: 58161

D3595-063-450

Parent Item Name:

RUBBER CUSHION

Comments:

Parent Item:

IPP Rev:A New Issue 07-08-07 JLM Verified By:



Start Date: 26/04/2010

Required Date: 04/05/2010

Start Oty: 25.00

Required Oty: 25.00

| Component | Item | ID/ |
|-----------|------|-----|
| Item Name | | |

Rubber Cushion (per sq ft)

Replacement Mfg/ Item ID

Purch

Bin Primary Item Location Last Location

Route Seq ID Unit of Oty on Measure Hand

Remaining Otv To Pick

Qty Issued

Date Issued

Status

D3595

Manufactured

No

100

sf

0.0000

0.5158

1810-4-27

MNE 0805.125

761,

103838

103838

| Dart Ae | rospace | Ltd | ! | | | | | | ed _n , by |
|---------|---------|-------------------|----------------------|-----------------------------|--------|----------------|---------------------------------------|-------------------------------------|-----------------------|
| W/O: | | | W | ORK ORDER CH | ANGES | | , , , , , , , , , , , , , , , , , , , | | |
| DATE | STEP | PR | PROCEDURE CHANGE By | | | | Date Qty | Approval Chief Eng / Prod Mgr | Approva QC Inspect |
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| Part No |): | PAR #: | Fault Cat | egory: | NCR | : Yes I | No DQA: | Date: _ | |
| | Re | esolution: | Dispositi | on: | QA: | N/C CId | sed: | Date: _ | |
| NCR: | | i | WORK ORI | DER NON-CONFO | RMANCE | (NCR |) | | |
| DATE | OTED | Description of NC | · | Corrective Action Section B | | | Verification | Approval | Approva |
| DATE | STEP | Section A | Initial Chief Eng | Action Descrip Chief Eng | otion | Sign & Date | Section C | Chief Eng | QC Inspect |
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| DART AEROSPACE LTD | Work Order: | 58161 |
|---------------------------------|--------------|--------------|
| Description: Rubber Custion | Part Number: | D3595463-450 |
| Inspection Dwg: D359 C , Rev: A | | Page 1 of 1 |

FIRST ARTICLE INSPECTION CHECKLIST

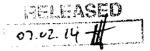
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|----------------------|-----------|---------------------|--------|--------|-------------------------|----------|
| | X | First Artic | cle X | Proto | type | |
| Drawing Dimension | Tolerance | Actual Dimension | Accept | Reject | Method of Inspection | Comments |
| 763 | 4 .030 | -636 | ک | | | |
| .4.50 | 4030 | 4,497 | > | | | |
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|--------------|----------|-------------|---------------|---------------------|--|
| Measured by: | | Audited by: | 8' / | Prototype Approval: | |
| Date: (6- | 4-27 | Date: | 10/054/05 | Date: | |
| | <u> </u> | <u>,</u> | | | |

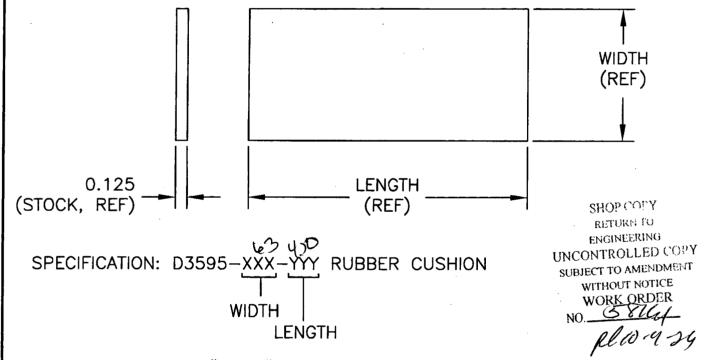
| Rev | Date | Change | Revised by | Approved |
|-----|------|-----------|------------|----------|
| A | Duto | New Issue | KJ/JLM | |



| DESIG | PH | DRAWN BY | DART AEROSPA HAWKESBURY, ONTARIO | |
|-------|---------|-------------|-------------------------------------|--------------|
| CHEC | KED .// | APPROVED // | DRAWING NO. | REV. A |
| | | 1 | D3595 | SHEET 1 OF 1 |
| DATE | | | TITLE | SCALE |
| 07.0 | 2.07 | | RUBBER CUSHION | NTS |
| Α | - | 07.02.07 | NEW ISSUE | |



SPECIFICATION CONTROL DRAWING



EG: 0.75"x4.30" RUBBER CUSHION = D3595-075-430

NOTES

1) MATERIAL: BLACK NEOPRENE SHEET, 0.125 THICK,

80 DUROMETER (REF DART SPEC. M-NEO80-S.125)

2) FINISH: NONE

3) ALL DIMENSIONS ARE IN INCHES

4) TOLERANCES ARE PER DART QSI 018 UNLESS OTHERWISE NOTED

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| Dart Aerospace Ltd | | | | | | | 1 | | | | ≈ yw + ° |
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| W/O: | | | | WC | RK ORDER CH | ANGES | ļ | | .—. | | |
| DATE STEP | | | PROCEDURE CHANGE | | | | Ву | Date | Qty | Approval Chief Eng / Prod Mgr | Approva QC Inspecto |
| | | | | | | | | | | | |
| | | · | | | | | | | | | |
| Part No:PAR #: | | | | | | | R: Yes No DQA: Date: | | | | |
| Resolution: | | | Disposition: QA | | | | A: N/C Closed: Date: | | | | |
| NCR: | | | W | ORK ORDE | ER NON-CONFO | PRMANCE | E (NCR) |) | | | |
| DATE | STEP | Description of NC Section A | Corrective Action | | | Section B | | Verification | | Approval | Approva |
| | | | | Initial Chief Eng | Action Descrip Chief Eng | otion | Sign & Date | Section C | | Chief Eng | QC Inspect |
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